



Evolution Fasteners (UK) Ltd
 Units 2A & 2B Clyde Gateway Trade Park
 Dalmarnock Road, Rutherglen, Glasgow G73 1AN
 Tel: +44 (0)141 647 7100 / Fax: +44 (0)141 647 5100
 Email: technical@evolutionfasteners.co.uk



www.evolutionfasteners.co.uk



PRODUCT DATASHEET

SUPERTEK 7

WING DRILL TEK SCREW

Product Details

Designed for: *When timber is being fastened to thicker steel section or where extremely hard steels defeat normal tek screws*

Head style: *Double countersunk*

Drive bit: *Torx 30*

Drill point: *Tek 7 spiral point*

Thread form: *Twin, 24 threads per inch fine thread 'V' fluted*

Coating: *1000hr Evoshield®*

Shank material: *Carbon steel*

Material grade: *AISI C1022*

Recommended drill speed: *1500-2500 RPM*

Steel thickness: *4.0 – 18.0mm*



SuperTek 7 Range – For Heavy Steel

Product Code	Size	Effective thread length	Drilling capacity
TSTF5.5-73-7	5.5x73mm	46mm (FULL THREAD)	4.0-18.0mm
TSTF5.5-93-7	5.5x93mm	63mm (50mm THREAD)	4.0-18.0mm
TSTF5.5-118-7	5.5x118mm	88mm (50mm THREAD)	4.0-18.0mm
TSTF5.5-143-7	5.5x143mm	115mm (65mm THREAD)	4.0-18.0mm

Technical Data

Hardness Rating (Vickers scale)			Ultimate Mechanical Performance		
Diameter	Surface Hardness	Core Hardness	Diameter	Tensile Strength	Shear Strength
5.5mm	543.4 HV0.3	408.4 HV0.3	5.5mm	10.3kN	6.9kN

Tek 7 range – Unfactored pull out values						
Diameter	Drill point	Steel Thickness				
		4.0mm	6.0mm	8.0mm	10.0mm	15.0mm
5.5mm	Tek 7	13.9kN	13.7kN	12.9kN	14.1kN	14.3kN

NOTE: The results expressed in the datasheet are taken as mean loads from a range of empirical tests and are ultimate unfactored loads. Each specifier or end user should make his/ her own decision on what safety factors to use relevant to their design application (such as BS 5950, EN 1991, etc).

Errors and Omissions Excepted.



ABOUT OUR TESTING



All test results were derived from empirical testing performed by ETAS (Evolution Testing & Analytical Services), a UKAS (United Kingdom Accreditation Service) accredited testing laboratory (Accreditation No. 7485). The following tests were performed to the following standards.



7485

Testing Procedures

Test/ Parameter	Standard/ Method/ Procedure
Ultimate Tensile	ISO 6892-1: 2009 <i>"Metallic materials – tensile testing – Part 1: Method of test at room temperature".</i>
Ultimate Shear	MIL-STD-1312-13 <i>"Military Standard: Fastener test method (Method 13) Double shear test".</i>
Pull Out (Withdrawal Force)	EN 14566: 2009 <i>"Mechanical fasteners for gypsum plasterboard systems. Definitions, requirements and test methods".</i>
Pull Over	EN 14592: 2008 <i>"Timber structures. Dowel type fasteners. Requirements".</i>
Hardness	ISO 650 7-1: 2005 <i>"Metallic materials – Vickers hardness test – Part 1: Test method".</i>
Corrosion Resistance	EN ISO 9227: 2012 <i>"Corrosion tests in artificial atmospheres. Salt spray tests".</i>
Drilling Time Test	EN 14566: 2009 <i>"Mechanical fasteners for gypsum plasterboard systems. Definitions, requirements and test methods".</i>

Laboratory Contact Details

Evolution Testing & Analytical Services

Units 2A & 2B Clyde Gateway Trade Park
Dalrnock Road
Rutherglen
South Lanarkshire
G73 1AN

T: (0141) 643 4125

F: (0141) 647 5100

E: sales@etasuk.com